

Work Order ID 53078

October 22, 2009 3:48:39 PM



Page 1

Item ID: D3033-1

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Seat Track

Start Date: 21/10/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: *RP*

Date: *09/10/22*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3033

Rev A1

100

0.00



BAND SAW

Bandsaw

Memo

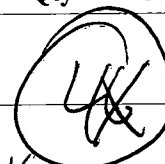
0.00

Jeaspa Bandsaw

1-Cut D3033-144 extrusion to length per D3033-1 detail of dwg D3033 ☐ Ensure cut is started at correct place per drwg ☐ Batch: *30209* ☐ 2-Deburr

=> m-l

09/11/19



110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

=> 80% / 11/19

24

120

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

=> m-l 09/11/19



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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				9/11/19		(4x) 50	
140 Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00				9/11/19		(4x) 50	
150 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						09/11/19	

p. 10 9/11-19

Picklist Print

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Page 1

Work Order ID: 53078



Parent Item: D3033-1RevA1



Parent Item Name: Seat Track

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3033-144RevA1		Manufactured	No			100	Each	17.6700	6.3579			

Seat Track

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

17.67

30209

14.73

30887

2.94

Mh 09/11/19

6.3579

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 53079

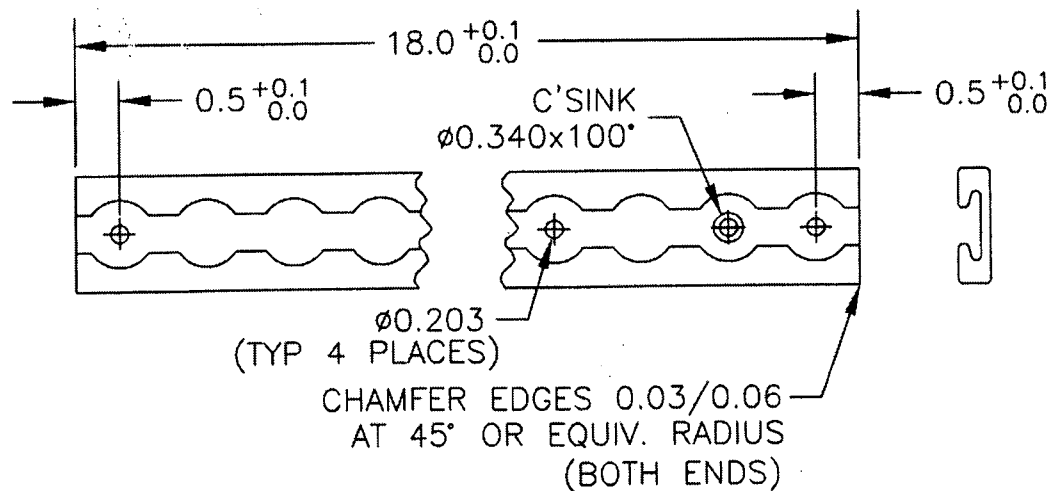
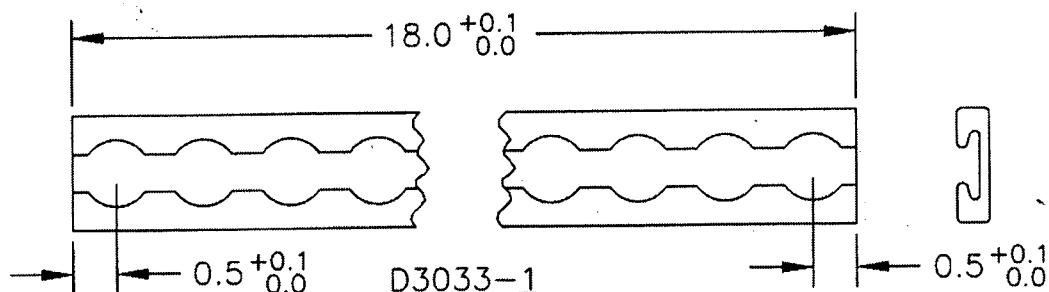
DART

BA 09-10-22



DESIGN	UP	DRAWN BY	UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	A	APPROVED	A	DRAWING NO. D3033	REV. A SHEET 1 OF 1
DATE	01.05.18	TITLE	SEAT TRACK	SCALE	1:2
A	01.05.18	NEW ISSUE			
AI	03.08.25	NOTE 1 MODIFIED			

SPECIFICATION CONTROL DRAWING



D3033-3
(CAN MAKE FROM D3033-1)

D3033-1 & D3033-3

- 1) MAKE FROM: ANCRA, P/N 40456-11-144
OR BROWNLIN, P/N 20276-144-0-0
- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30

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